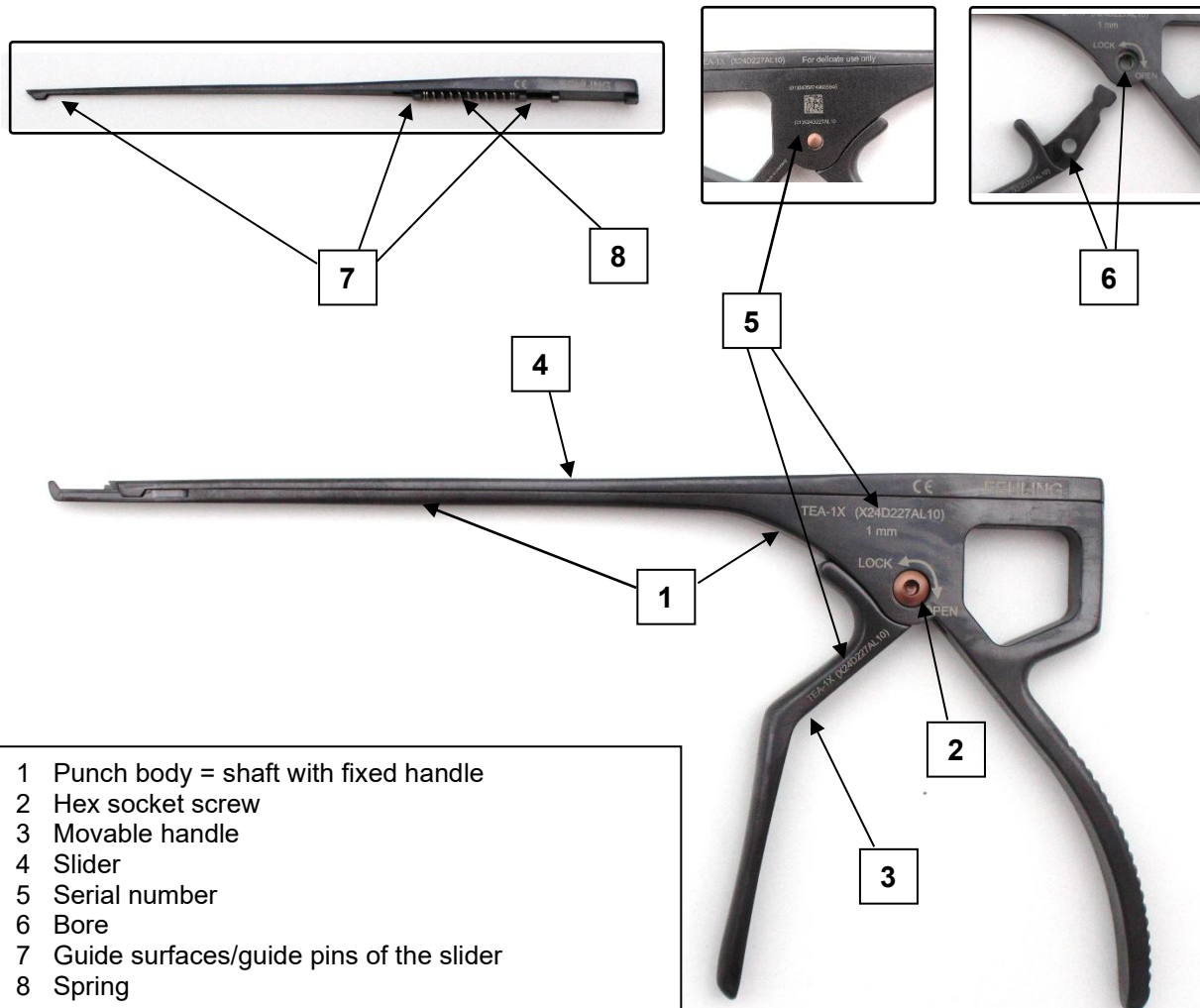


FEHLING CONCEPT X Punches

1) Components / Description



2) Disassembly

1. Place the punch on a stable work surface for disassembly. Turn the hex socket screw (2) clockwise using the screwdriver TXX-0X (alternatively, the sterilisable screwdriver TXW-9X) and remove it from the screw hole.



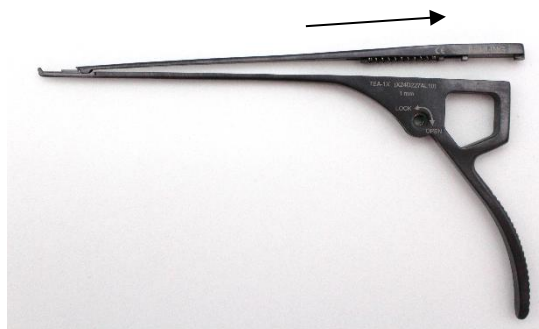
2. Pull the movable handle (3) downwards and separate it from the punch body (1). To facilitate unlocking, the slider (4) should be pushed simultaneously towards the foot-plate.



Removing the movable handle (3) automatically releases the slider (4).



3. The slider (4) can now be easily removed from the punch body (1).



4. Always reprocess the four individual parts together in the same container.



The punch body (1), the movable handle (3) and the slider (4) have an identical serial number for verification (5), for example X24D227AL10. Only instrument parts with the same serial number (5) may be assembled.

3) Assembly

1. Place the slider (4) with the spring (8) onto the shaft (1). Insert the guide surfaces/guide pins (7) of the slider (4) into the corresponding receptacles in the shaft (1).

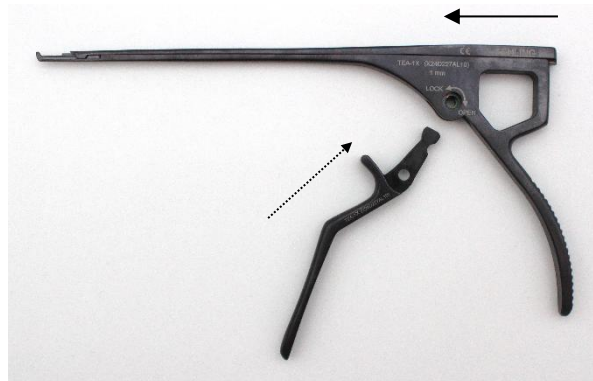


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The guide surfaces/guide pins (7) of the slider (4) must engage with the corresponding receptacles in the shaft of the punch body (1).

2. Slowly press the slider (4) towards the footplate until the end of the slider extends approximately 5 mm beyond the end of the shaft towards the footplate.



3. While maintaining the position of the slider (4) and the shaft (1), slide the movable handle (3) into the punch body (1). It is important to ensure that the holes (6) of the movable handle (3) and the punch body (1) are aligned precisely with each other.



4. Screw the hex socket screw (2) counter-clockwise into the specified threaded bore using the screwdriver TXX-0X (alternatively, the sterilisable screwdriver TXW-9X). Tighten the screw firmly without applying excessive force.



Do not overtighten!



5. After a functional test, the punch may be used again.



	• These hex socket screws have a left-hand thread. Please pay attention to the direction of rotation when loosening and tightening the hex socket screws. • Do not use excessive force when loosening and tightening the hex socket screw, as none is required. Excessive force when turning the screw may damage the hex socket profile. • If damage to the hex socket profile or the screwdriver profile is detected, please replace the hex socket screw and screwdriver immediately or have them replaced by the manufacturer. • The TXX-0X screwdriver can be washed with cold water and a mild detergent. It is not suitable for cleaning in hot water or steam sterilization at 134 °C.
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Symbols

Where shown on the medical device, medical device label or instructions for use, the symbols have the following meanings according to DIN EN ISO 15223-1:

 Manufacturer	 Consult instructions for use or consult electronic instructions for use	 Caution
 Catalogue number	 Batch code	 Serial number
 Medical device	 Unique device identifier	 CE marking
 Oil can for points to be lubricated	 CE marking	

Manufacturer's contact information

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